

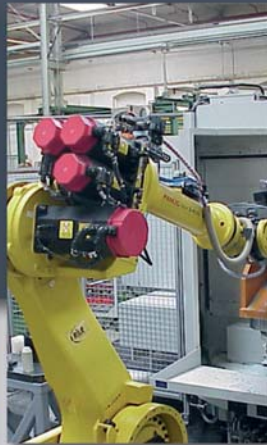


**YOUR PARTNER FOR
INDUSTRIAL MATTERS**

RILE Management & Sales



RILE System- Integration



RILE Machining Technology & Assembly



THE RILE GROUP **IMMEDIATE RESPONSE TIME**



**YOUR PARTNER FOR
INDUSTRIAL MATTERS**

RILE has been impressing customers for over 60 years with its vast manufacturing, production know-how, and timely response to customers` demands.

With our 275 highly qualified, creative personnel, we provide integrated system solutions and an all-round service for capital goods, manufacturing and mechanical engineering industries.

We are not only capable of preparing workpieces mechanically, but we also develop and manufacture the Plug and Play subsystems. In addition we are able to configure machines, equipment, and system installations to the given specifications of our customers for the production of their own goods.

During the project-related development of innovative production and sequence processes, the logistical planning and/or the manufacturing of our customers` products, the budget and especially the direct communication with our customer are always top of our priority list.



DESIGN & CONSTRUCTION

CNC-MACHINING OPERATIONS & SUB-ASSEMBLY

MECHANICAL ENGINEERING & CONSTRUCTION

FLEXIBLE AUTOMATION TECHNOLOGY & ROBOTIC-TECHNOLOGY

**CONTINUITY AND INNOVATION
SINCE 1946**

DESIGN & CONSTRUCTION



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Based on a detailed concept, which we create together with our customers, we prepare plans, circuit diagrams, hydraulic and pneumatic diagrams along with the appropriate software and control technology, which incorporates all the relevant details. Following this system we produce pre-finished assemblies, machinery, facilities and complete automated production systems. Due to the close customer relationship, from conception through planning and development, it is almost always possible to achieve cost efficiency before implementation. Assembly and installation are just another part of our extensive service which leaves no wish unfulfilled; from the feasibility analysis to the final product. Our vast machine park enables us to assume the responsibility for the production of all our customers' products and systems, starting from individual parts to complete sub-assemblies.



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MECHANICAL ENGINEERING & CONSTRUCTION

FLEXIBLE AUTOMATION TECHNOLOGY & ROBOTIC-TECHNOLOGY

**COMPETENT, ENGAGING AND
SPECIALIZED KNOWLEDGE**

CNC-MACHINING & PRECISION PRODUCTION



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INDUSTRIAL MATTERS**

With around 50 of the most modern CNC machine tools, we are able to undertake the machining of casting, steel, aluminium, non-ferrous metal and titanium alloys up a cube with 2500 mm per side, a radius of 2800 mm and a maximum weight of 20 tons per piece. Lathing, milling, drilling and grinding operations with CNC-Machines is completed with the highest precision. Flexibility and reliability have the utmost priority when most complex demands have to be accomplished. Everything is produced to the highest technological standards. We analyze all the relevant quality-related information at the end of each process as well as during the course of production with our production-associated quality control system. The customer receives the quality documentation of their products by means of a 3D CNC-measuring machine protocol.



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MECHANICAL ENGINEERING & CONSTRUCTION

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**PRIDE IN THE MOST
METICULOUS DETAILS**

PLUG & PLAY SUB-ASSEMBLIES



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We offer complete solutions in the area of assembly production. Upon request, we offer support in preparing the concept and design. The customer can receive aid in all stages of manufacturing ranging from individual parts, assemblies, and system integration, up to a just-in-time delivery of the ready to be installed subassembly. According to the customer`s schedule the assemblies are fed to the production line at precisely the moment at which they are required. Our Enterprise resource planning system creates the necessary parts list which enables us to manage substantial and complex multiple stage jobs. We are therefore able to combine large assemblies, sophisticated machines, and facilities all together, right down to the smallest details.



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**COMPLEXITY
IS RELATIVE**

MECHANICAL ENGINEERING & CONSTRUCTION



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INDUSTRIAL MATTERS**

We produce machines and production lines for the leading international manufacturers of synthetic material and plastic machines, print and paper machines, packaging and bottling machines, machine tools, plastic foil stretching and wrapping machines as well as for the tobacco, air, electric, glass, commercial vehicle and automobile industries. We also upgrade existing machinery and plant equipment. Following the customer's wishes we develop a new concept, produce and install the equipment.

In compliance with the new requirements we can provide maintenance and general overhaul services. Of course we are also able to offer operator training.



DESIGN & CONSTRUCTION

CNC-MACHINING OPERATIONS & SUB-ASSEMBLY

MECHANICAL ENGINEERING & CONSTRUCTION

FLEXIBLE AUTOMATION TECHNOLOGY & ROBOTIC-TECHNOLOGY

**WE WORK TO THE
CUSTOMER 'S SPECIFICATION**



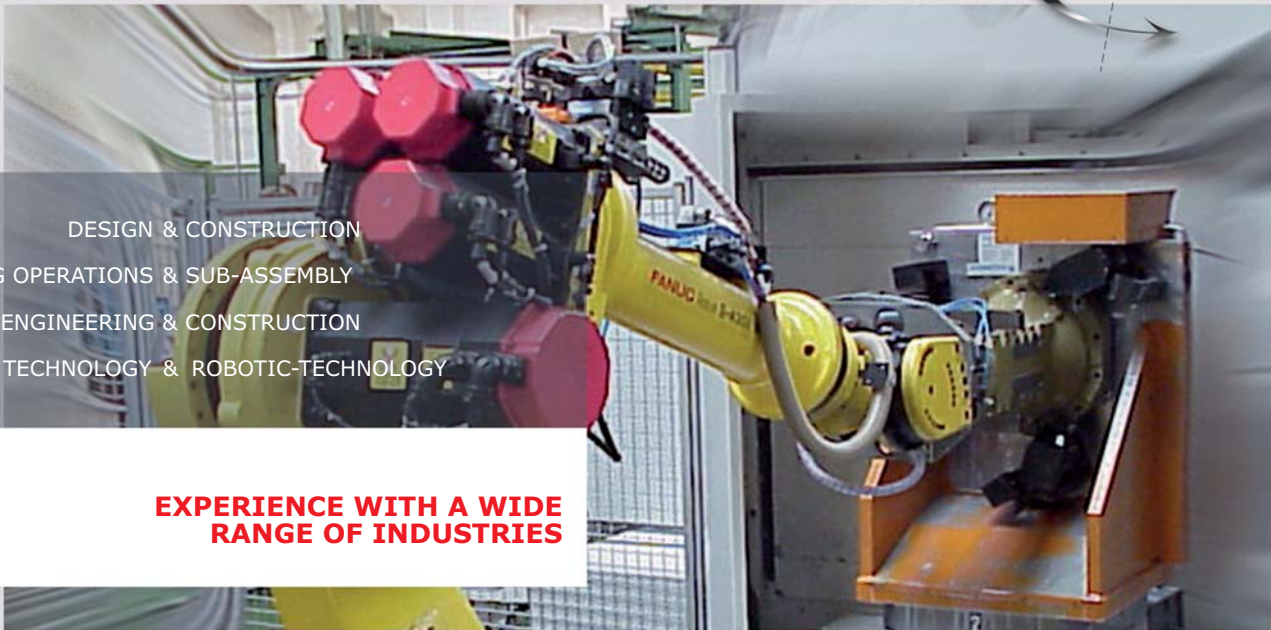
FACTORY AUTOMATION & SYSTEM INTEGRATION



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INDUSTRIAL MATTERS**

On the strength of many years experience, expertise in dealing with automation solutions and the formation of complex production processes, we integrate diverse components and units into ready-for-use systems for the economic optimization of our customers` production processes.

We offer tailor-made solutions in the field of automation engineering and conceive and construct 6-axis or gantry robot system applications for various production and manufacturing methods. Along with the linking of various machines we are also able to offer the following services: palletizing & depalletizing, feeding, sorting, orienting, placing, milling & drilling, deburring, washing, bonding, assembling, monitoring & optical inspecting, automatic parts identifying, conveying, elevating, lowering and much more.



DESIGN & CONSTRUCTION

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MECHANICAL ENGINEERING & CONSTRUCTION

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**EXPERIENCE WITH A WIDE
RANGE OF INDUSTRIES**

SUPPLYING AN ELITE GROUP OF CUSTOMERS



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Highest ranking priority at RILE is the following:
Immediate response time

This is the foundation on which RILE is built upon; this is important for both yours and our success! In a global world of working together, our ability to respond quickly and efficiently is what gives us a competitive advantage over other manufacturers in the industry. RILE is "small" enough to work flexibly and efficiently, yet "big" enough to be uncompromisingly customer oriented. Our reliability combined with our long term experience is why our customers continue to remain loyal to the RILE brand. Feel free to talk with us about your projects or ask any questions you may have – Your RILE team.

OUR CUSTOMERS DESIRE THE BEST...

SEAT ENGEL OPTIMA GROUP HEIDELBERG THE LINDE GROUP KBA Koenig & Bauer AG ABB

MTU Aero Engines MR TRUMPF BHS GETRIEBE SCHOTT ZWIESEL NETSTAL SWISS MADE MAN KUKA ZF

SEW EURODRIVE FOCKE & CO NACHTMANN LIEBHERR AGCO VW Audi BMW

DAIMLERCHRYSLER DECKEL MAHO

GEORG FISCHER +GF+ SINGULUS Smart Solutions To Drive The Future. K ZOLLERN BRÜCKNER WEILER

JOHN DEERE moventas starragheckert the milling experts RODENSTOCK Rexroth Bosch Group FLENDER

KRAUSSMAFFEI WINDMÖLLER & HÖLSCHER MASCHINENFABRIK

LIEBHERR-AEROSPACE SIEMENS HELLER MICHAEL DECKEL OSRAM winergy



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